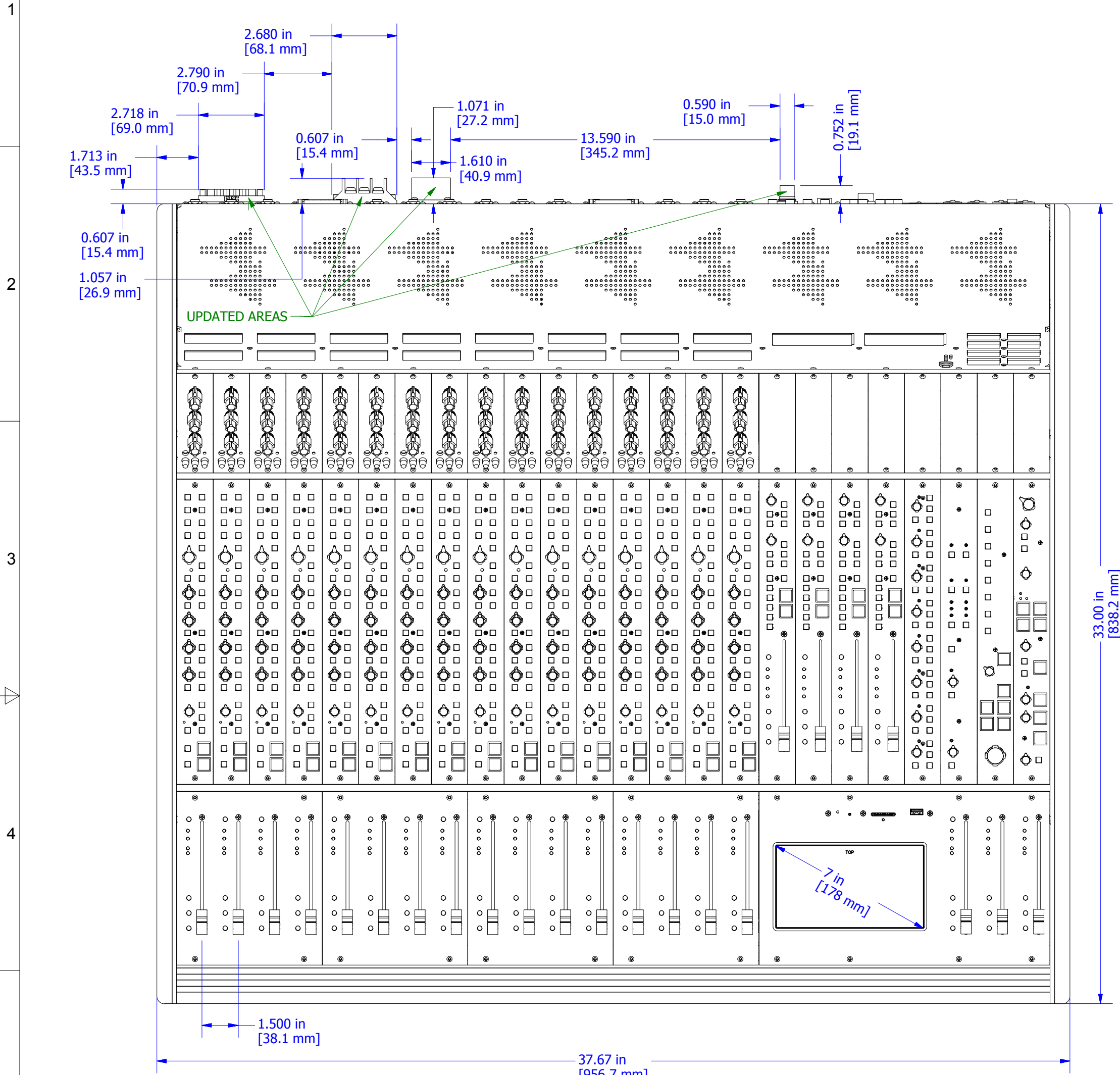


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REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	APPROVED
	-	RELEASE	5/11/2018	JKR
	-	UPDATE MODEL. ADD CALLOUT FOR UPDATED AREA(S). ADD OVERALL DIMENSIONS.	8/6/2018	JKR



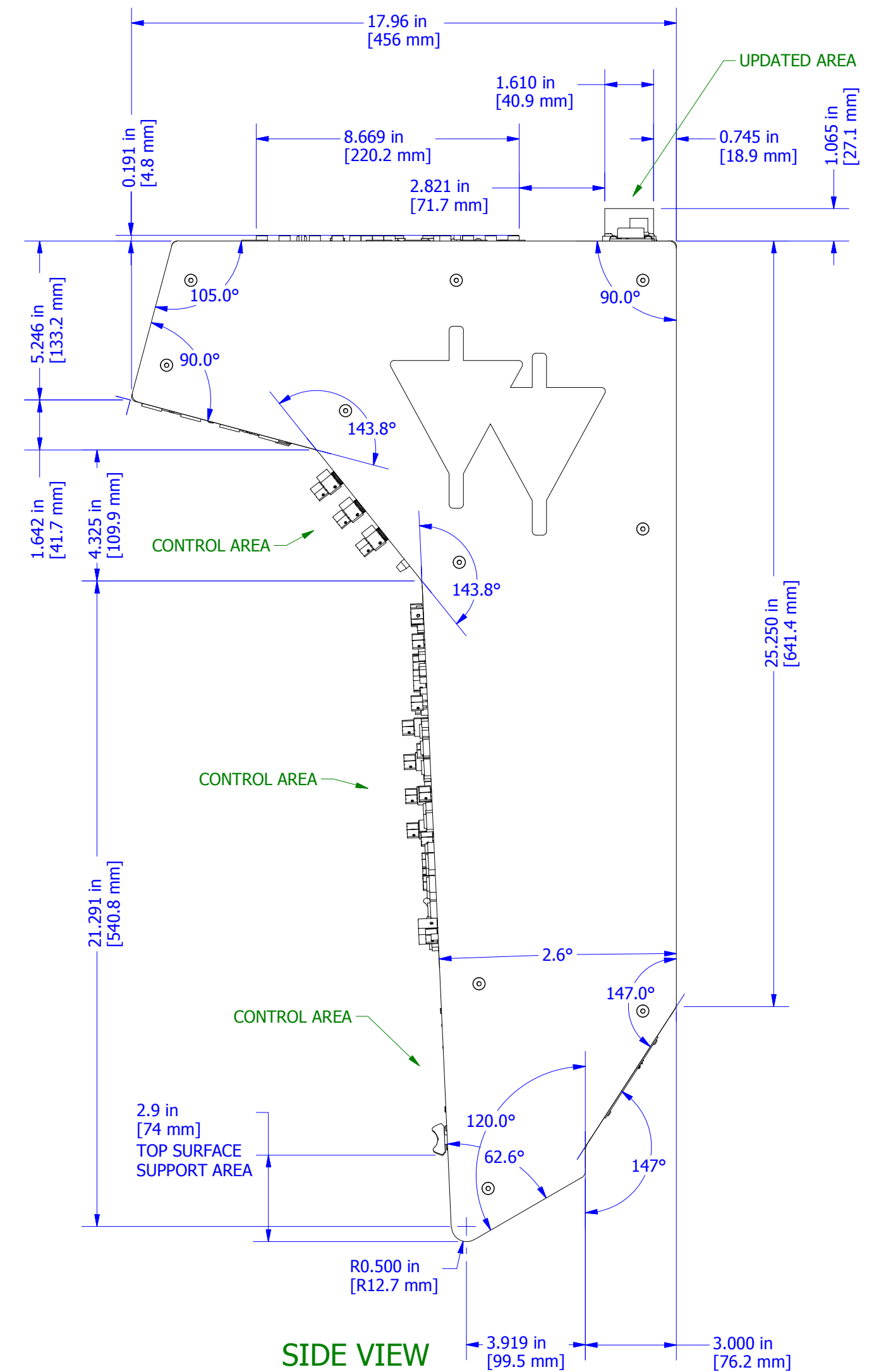
**TOP VIEW**  
SCALE 1 / 4

**WEIGHT**  
STANDARD FRAME: 230 LBS  
EXPANSION FRAME: 165 LBS  
32 CHANNEL FRAME: 390 LBS

**ROAD CASE PART NUMBERS**  
STANDARD FRAME: 853-0015  
EXPANSION FRAME: 853-0014

**SHIPPING CRATE PART NUMBERS**  
STANDARD FRAME: 853-0015  
EXPANSION FRAME: 853-0016  
32 CHANNEL FRAME: 853-0017  
48 CHANNEL FRAME: 853-0018

**PLEASE OBSERVE REAR SUPPORT CONNECTOR CUTOUTS**  
**ENSURE THAT TRANSPORT CASES/CRATES DO NOT CONTACT THE LABELED CONTROL AREAS**



**SIDE VIEW**  
SCALE 1 / 4

TOLERANCES UNLESS OTHERWISE NOTED  
FRACTIONS: +/-  
XX = +/- 0.02  
XXX = +/- 0.005  
ANGLES = +/- 1/2°  
 SEE SEPARATE PARTS LIST

DRAWN	jncards	DATE	5/11/2018
CHECK		DATE	
APPVD		DATE	
MATERIAL			
FINISH			

**AUTOMATED PROCESSES, INC.**  
8301 PATUXENT RANGE ROAD, JESSUP, MD 20794 301 776 7879

TITLE: 1608-II DIMENSIONS

SIZE	DWG. NO.	REV	SHEET
C	42-999-1530	-	1 OF 1